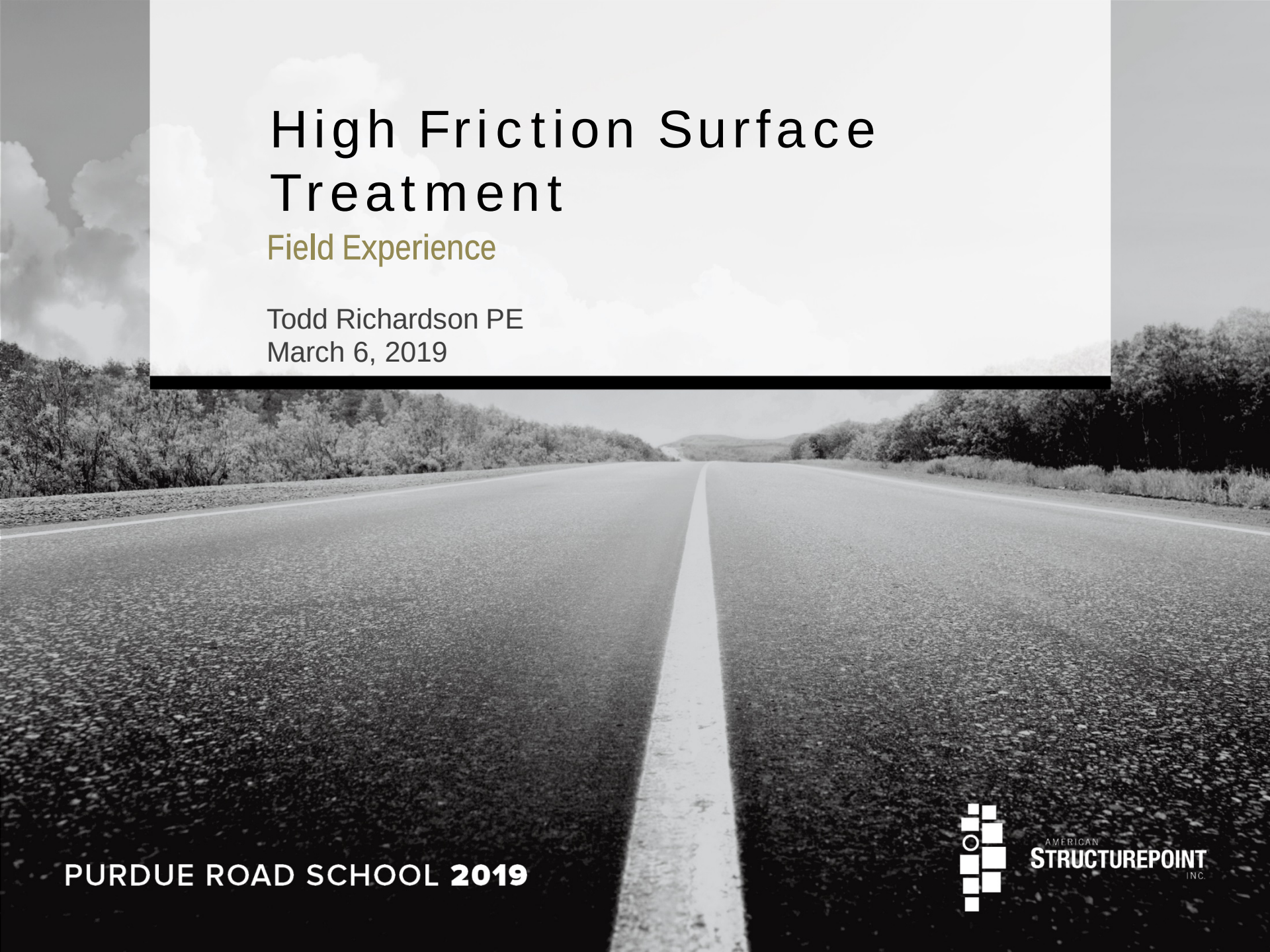
High Friction Surface Treatment

Field Experience

Todd Richardson PE
March 6, 2019

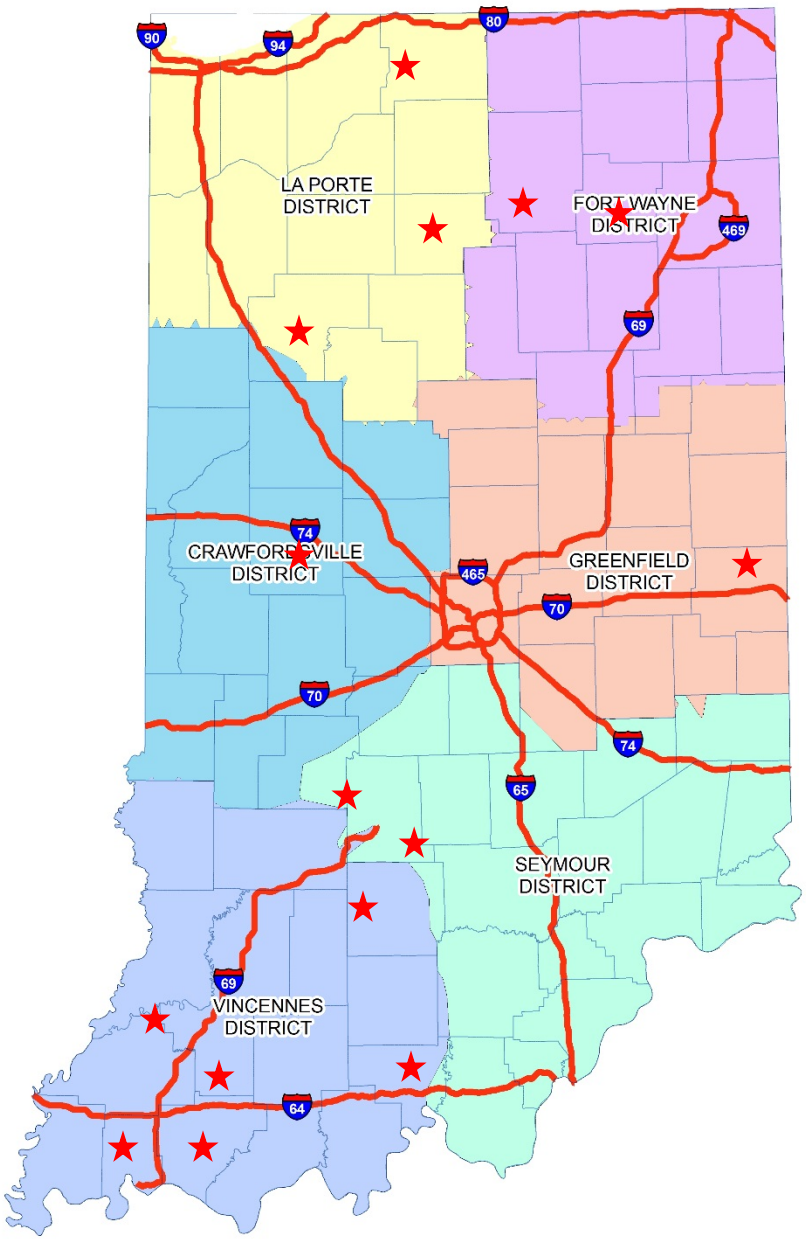


PURDUE ROAD SCHOOL **2019**

AMERICAN STRUCTUREPOINT INC.

INDOT Contract T-40130

- Bid January 18, 2018
- Bid Amount $1.12 Million
- 23 Curves at 15 Locations throughout Indiana
- 11 American Structurepoint staff were used at various times and locations
- RAM Construction Services was the prime contractor
- RAM utilized 2 crews to install the HFST
- Final Completion November 6, 2018
- Final Construction Cost $1.19 Million


LA PORTE
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CRAWFORDSVILLE
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GREENFIELD
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SEYMOUR
DISTRICT
VINCENNES
DISTRICT
90
94
80
469
69
74
465
70
65
64

Patching

Milling, Scarification

- Milling was required when there was an existing chip and seal surface
- Milling was required at 6 additional locations that were not called out in the plans

Shot Blasting

- Shot blasting was required on HMA that had been placed within the past 30 days

Shot Blasting

- SR 32 and SR 47 in Crawfordsville

Final Preparation

Moisture Test

- A plastic sheet, 18 in by 18 in that is left taped in place for a minimum of two hours, shall be used to identify moisture in the pavement.

Protecting Pavement Markings

Equipment

Beginning of Project

Application of Epoxy

Application of Aggregate

HFST Process

Cure Time

Clean Up

Finished Product

Application Rates

- Polymeric Resin Binder
  - 3.5 sys/gal
- Aggregate
  - 11 - 15 lbs/sys

Questions

Michael Holowaty PE, INDOT – Manager, Office of Traffic Safety
Rick Drumm PE, FHWA – Safety Engineer
Shuo Li PhD, PE, INDOT – Traffic Safety and Pavement Friction Engineer
Joe Bruno PE, INDOT – SR Engineer of Signals & Markings
Prakash Patel PE, INDOT – Manager, Traffic Design/Review Group
Todd Richardson PE, American Structurepoint – Project Engineer

Thank You for attending PURDUE ROAD SCHOOL 2019